

# AlphaWipe® Wipers

Highly adsorbent polyester wiper for critical environments



## Description

AlphaWipe® is constructed from 100% continuous-filament polyester in a double-knit, no-run interlock pattern. Cleanroom laundered and packaged, AlphaWipe® is an ultraclean and highly sorbent wiper ideal for critical environments. AlphaWipe® has a laundered cut edge. It exhibits lower particle and fiber levels than competitive hot-cut or laser-cut products.

AlphaWipe® is also available pre-wetted in several CleanPaks®. Solutions can be customized to your specifications.

## Features

- 100% synthetic fiber (continuous-filament, double-knit polyester)
- Cleanroom laundered and packaged
- Solvent-safe Bag-Within-A-Bag® cleanroom packaging
- Statistical quality control
- Variety of sizes and packaging options

## Benefits

- Prevents cleanroom contamination with ultralow levels of particles and extractables
- Resists abrasion under rigorous use or when wiping rough surfaces
- Lot-to-lot traceability

## Applications

- Superior for spill control and general wiping in ISO Class 5 and 6 environments such as integrated circuit fabrication facilities
- Cleaning and polishing the interior of stainless steel tubing

## Products

TX Number	Dry Wipers	Packaging
<b>TX1003</b>	AlphaWipe® 11" x 12" nominal (28 cm x 31 cm) polyester wipers	250 wipers/bag, 2 inner bags of 125 random packed wipers; 6 bags/case
<b>TX1004</b>	AlphaWipe® 4" x 4" nominal (10 cm x 10 cm) polyester wipers	300 wipers/bag, 2 inner bags of 150 wipers; 20 bags/case
<b>TX1004B</b>	AlphaWipe® 4" x 4" nominal (10 cm x 10 cm) polyester wipers	300 wipers/bulk packed, 2 inner bags of 150 wipers; 20 bags/case
<b>TX1009</b>	AlphaWipe® 9" x 9" nominal (23 cm x 23 cm) polyester wipers	150 wipers/bag, 2 inner bags of 75 wipers; 10 bags/case
<b>TX1009B</b>	AlphaWipe® 9" x 9" nominal (23 cm x 23 cm) polyester wipers	150 wipers/bulk packed, 2 inner bags of 75 wipers; 10 bags/case
<b>TX1013</b>	AlphaWipe® 12" x 12" nominal (31 cm x 31 cm) polyester wipers	75 wipers/bag, double bagged; 10 bags/case
CleanPaks		
<b>TX1034</b>	AlphaSat® 4" x 4" nominal (10 cm x 10 cm) Pre-wetted with 70% IPA	200 wipers/bucket; 4 buckets/case
<b>TX1036</b>	AlphaSat® 6" x 6" nominal (15 cm x 15 cm) Pre-wetted with 70% IPA	75 wipers/flip-top tub; 12 tubs/case
<b>TX1039</b>	AlphaSat® 9" x 9" nominal (23 cm x 23 cm) Pre-wetted with 70% IPA	50 wipers/bucket; 4 buckets/case

**ITW Texwipe®**

**North America**  
300B Route 17 South  
Mahwah, NJ 07430  
Tel (800) TEXWIPE ext 120  
(201) 684-1800 ext 120  
Fax (201) 684-1801  
[www.texwipe.com](http://www.texwipe.com)  
[info@texwipe.com](mailto:info@texwipe.com)

**Europe/Middle East**  
Skejby Nordlandsvej 307  
DK-8200 Aarhus N  
Denmark  
Tel +45 87 400 220  
Fax +45 87 400 222

**Asia/Pacific**  
50 Tagore Lane  
#02-01 Markono  
Distri Centre  
Singapore 787494  
Tel +65 6468 9433  
Fax +65 6468 6772

# AlphaWipe® Wipers

TX1003 TX1004 TX1004B TX1009 TX1009B TX1013

## Performance Characteristics

Property	Typical Value	Test Method*
Basis weight	163 g/m <sup>2</sup>	1, TM2
Absorbency		
Sorptive capacity	472 mL/m <sup>2</sup>	1, TM3
Sorptive rate	0.5 seconds	1, TM3

## Contamination Characteristics

Property	Typical Value	Test Method*
Particles and fibers		
Particles 0.5-5.0 µm	10 x 10 <sup>6</sup> particles/m <sup>2</sup>	1, 2, TM15
5.0-100 µm	144,000 particles/m <sup>2</sup>	1, 2, TM15
Fibers: >100 µm	5,700 fibers/m <sup>2</sup>	1, 2, TM15
Nonvolatile residue		
IPA extractant	0.07 g/m <sup>2</sup>	1, TM1
DIW extractant	0.03 g/m <sup>2</sup>	1, TM1
Ions		
Sodium	0.22 ppm	1, TM18
Potassium	0.09 ppm	1, TM18
Chloride	0.08 ppm	1, TM18

**Note:** The data in this table represent typical analyses of these wipers at the time of publication. These are not specifications.  
ITW Texwipe continually refines both its processes and its products.

### \*Test Methods

- 1 – “Evaluating Wiping Materials Used in Cleanroom and Other Controlled Environments,” IEST-RP-CC 004.3, Institute for Environmental Sciences and Technology, Rolling Meadows, IL 2004; [www.iest.org](http://www.iest.org).
  - 2 – “Standard Method for Size-Differentiated Counting of Particles and Fibers Released from Clean Room Wipers Using Optical and Scanning Electron Microscopy,” E2090-00, ASTM International, West Conshohocken, PA, 2000; [www.astm.org](http://www.astm.org).
- TM – Refers to ITW Texwipe Test Method — available upon request, contact ITW Texwipe Customer Service at [www.texwipe.com](http://www.texwipe.com) for a copy.